OVERSEAS EDITION

BSA MOTOR CYCLES



THE FIRST POST-WAR MODELS





B.S.A. 250 cc. O.H.V. Model CIII

B.S.A. 350 cc. O.H.V. Model B 31

This machine has all the virtues of light weight, manoeuvreability, and economy, plus the extra snappy performance of the o.h.v. engine, which gives a good all-round performance with a reasonably high maximum speed.

- ENGINE. Single cylinder O.H.V., 63 mm. bore x 50 mm, stroke, 249 c.c.; dry sump lubrication; enclosed push rods and rockers with automatic lubrication; ball bearing on mainshaft, drive side; roller bearing big-end; Amal carburettor with Burgess air cleaner; coll ignition with car type distributor and automatic advance; improved exhaust system.
- TRANSMISSION. Engine-shaft cush drive; front chain ½ in x .396 in, running in flush-filting oil bath; rear chain ½ in x .305 in, with cuard; Improved B.S.A. 3-speed gearbox with built-in positive-stop foot gear-change; gear ratios 6.6, 98, 145.
- FRAME. Triangulated type; front fork shock absorber with finger adjustment; 25 gallons petrol tank; 4 pints oil tank under saddle; brakes 5½ in, dia, with finger adjustment; improved forged steel central stand; lifting handle on rear guard; integral luss on chainstags for pillion footrests, Folding pillion footrests expenses.

- CONTROLS. Adjustable handlebar with twist-grip throttle and B.S.A. grouped controls incorporating clutch lever, earburettor air lever and headlamp dipper switch on left, front brake lever and horn button on right.
- EQUIPMENT. Dunlop 3.00 x 20 tyres; Lucas 6-volt dynamo lishting set with compensated voltage control; electric horn; spring seat saddle; rubber kneegrips on petrol tank; metal toolbox with complete tool kli; tyre inflator; speedometer.
- FINISH. Matt silver and chromium petrol tank; black oil tank; chromium brakecover plates; polished timing, rocker box, push rod and gearbox covers; matt silver wheels with black lines; black frame.
- DIMENSIONS. Wheelbase 52 ins.; saddle height 281 ins.; clearance 58 ins.; overall length 801 ins.; overall width 29 ins.

A high-performance machine of attractive appearance, comfortable riding position and perfect manoeuvreability, a real sports model in the 350 class. It has power, it has rapid acceleration, a good turn of speed—and B.S.A. reliability.

- ENGINE. Single cylinder O.H.V. 71 mm. stroke, 348 c.; new hore x 85 mm. stroke, 348 c.; new hore x 85 mm. stroke, 348 c.; new strength with double journal bearings on mainshaft, drive sities pecial outshoft pilion and cam spindles, giving shaft pilion and cam spindles shaft pilion and cam spindless shaft pilion and cam spind
- TRANSMISSION Engine-shaft ush driver front chain \$1 in, \$2 365 in, with micrometer series adjustment, running in flush-fitting oil bath rear chain \$1 in, \$x \frac{1}{2}\$ in, if our-plate clutch with Ferodo inserts, on double-row ball-bearing centre; improved B.S.A. 4-speed gear-chaines, general the fitting of gear-changes, general the fitting of the series of the
- FRAME. New triangulated cradle type of great strength; entirely new patented design of telescopic front forks with automatically-controlled hydraulic damping; steering damper; 3 gallons petrol tank; 5 pints oll tank under saddle; new brakes with central opera-

- 7 in. x 1½ in. with finger adjustment; spring-up forged steel central stand; front stand; lifting handle on rear guard; adjustable footrests; integral lugs on chainstays for pillion footrests.
- CONTROLS. Adjustable handlebar with twist-grip throttle and B.S.A. grouped controls incorporating clutch lever, earburettor air lever exhaust value lifter and headlamp dipper switch on left, front brake lever, ignition control lever and horn button on right.
- EQUIPMENT. Dunlop Universal 3.25 x 19 tyres: gear-driven Lucus 6-volt mag-dyno lighting set with compensated voltage control electric horn, adjustable Terry spring-seat saddle; rubber knesgrips on petrol tank; metal tool, later speedumeter mounted in 18mk.
- FINISH. Matt silver and chromium petrol tank; black oil tank; chromium brakecover plates; polished timing and gearbox covers; matt silver wheels with black lines; black frame.

DIMENSIONS. Wheelbase 523 ins; saddle height 283 ins.; clearance 53 ins.; overall length 813 ins; overall width 28 ins.

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A light, easily-handled machine for solo or pillion riding. The engine develops ample power for all general purposes and is exceptionally economical, whilst the coil lignition system gives remarkably easy starting at all times.

ENGINE. Single cylinder S.V., 63 mm, bore x 80 mm, stroke, 249 cc.; dry sump inbrication; enclosed valve gear; ball bearing on mainshaft, drive side; roller bearing big-end; detachable cylinder head; Amal carburettor with Burgess air cleaner; coll ignition with chr type distributor and automatic advance; in-

TRANSMISSION. Engine-shaft cush drive; front chain §in. x. 305in. running in flush-fitting oil bath; rear chain §in. x. 305in. with guard; improved B.S.A. 2-speed gearbox with bullt-in positive-stop foot gear-change; gear ratios 6.6, 9,8, 14.5.

FRAME. Triangulated type: front fork shock absorber with finger adjustment; 23 gallons petrol tank; 4 pints oil tank under saddie; brakes 5½ in. dia., with finger adjustment; improved forged steel central stand; ill fifting handle on year sund; integral lugs on chainstays footreats extra cests. Politing pillion footreats extra

CONTROLS. Adjustable handlebar with twist-grip throttle and B.S.A. grouped controls incorporating clutch lever, carburettor air lever and headlamp dipper switch on left, front brake lever and horn button on right.

EQUIPMENT. Dunlop 2.00 x 19 tyres: Lucas 6-voit dynamo lighting set with compensated voltage control; electric horn; spring seat saddle; rubber kneegrips on petrol tank; metal toolbox with complete roll kit; tyre inflator; speedometer.

FINISH. Matt silver and chromium petrol tank; black oil tank; chromium brakecover plates; pollshed timing, tappet and gearbox covers; matt silver wheels with black lines; black frame.

DIMENSIONS. Wheelbase 52 ins.; saddle height 284 ins.; clearance 55 ins.; over all length 804 ins.; overall width 29 ins.



B.S.A. 500 cc. S.V. Model M 20

A powerful but very flexible model with many delightful characteristics.

From 10 m.p.h. to maximum speed in top without the slightest fuss, wonderfully quiet and effortless running, a superb road-holder under all conditions—that's the B.S.A. M20.

ENGINE. Single cylinder S.V. 82 mm. bore X 94 mm. stroke, 496 cc.; cylinder barrel fitted with wear-resisting liner; double journal bearings on mainshaft, drive side; special outrigger bearing on gear side for mainshaft pilon and caus silent operation; roller bearing big-end; enclosed valve gear, dry sump lubrication; detachable cylinder head; Amal carburettor with Burgess air cleaner.

TRANSMISSION. Engine shaft cush drive; front chain bin. x. 305 in, with micrometer screw adjustment, running in oil bath; rear chain 3 in. x ii, with lower-run guard; multi-plate fabric clutch on roller-bearing centre; B.S.A. 4-speed gearbox with built-in positive-stop fool gear-change; gear ratios 5.3.

FRAME. Triangulated cradle type; front fork shock absorber with finger adjustment; 3½ galls petrol tank; 5 pints oil tank under saddle: detachable rear wheel; brakes 7in. x 1½ in, wide with finger adjustment; spring-up rear stand; front stand; lifting handle on rear guard: adjustable footrests; integral lugs on chainstays for pillion footrests. Folding pillion footrests extra.

CONTROLS. Adjustable handlebar with twist-grip throttle and B.S.A. grouped controls incorporating clutch lever, carburettor air lever, exhaust valved lifter and headlamp dipper switch on left, front brake lever, ignition control lever and horn button on right.

EQUIPMENT. Dunlop Universal 3.25 x 19 tyres; gear-driven Lucas 8-voit mardyno lighting set with compensated voltage control: electric horn; adjustable Terry spring-seat saddle; rubber kneegrips on petrol tank; metal toolbox with complete tool kit; tyre inflator; speedometer.

FINISH. Matt silver tank with blacklined panels; black oil tank; chromfum plated exhaust system, black frame.

DIMENSIONS. Wheelbase 54 ins.; saddle height 28% ins.; clearance 4% ins.; overal! length 84 ins.; overall width 30 ins.





HE four B.S.A. motor cycles shown in this preliminary post-war catalogue are intended to meet the immediate demand for motor cycles produced to the high standard of reliability and value which motor cyclists always associate with the name B.S.A.

Throughout the war, despite some interruptions due to "enemy action," production of B.S.A. motor cycles for the British forces never ceased, and, of the total of 400,000 machines supplied by the British Motor Cycle Industry, 115,000 were produced by B.S.A. The B.S.A. 500 c.c. S.V. (Model M20) is the machine that has given such sterling service in every theatre of war.

For the next few months these first B.S.A. post-war models will be produced in limited quantities (because production of military motor cycles is still a priority for B.S.A.) pending the announcement of the completely re-designed complete B.S.A. post-war range. These B.S.A's, of the future, which motor cyclists everywhere will be eager to see and to own, will embody the results of B.S.A. unparalleled wartime manufacturing experience and the ingenuity of B.S.A. designers who are practical riders, backed by the comprehensive research facilities of the great B.S.A. organisation.

You can get a new B.S.A. now — but you'll get an even better B.S.A. in the near future.

Birmingham. August, 1945.



B.S.A. CYCLES LTD.

B.S.A. Cycles Limited reserve the right to alter the design of any constructional details of their manufactures at any time without giving notice.

