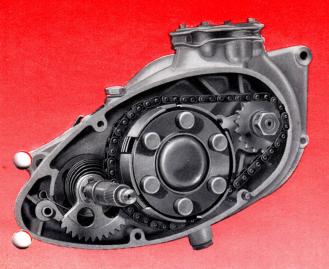


BSA

The Worlds Largest Motorcycle Manufacturers.



The car-type distributor on the coilignition C models is shown below. It is a feature which ensures instant starting under all weather conditions.



The unit construction of the B.S.A. Bantam engine and gearbox. Note that primary drive, kick-start and gear-change mechanism are totally enclosed.

5A Jeatures



Below is shown the cylinder head of the A7 and A10 models. Note the finning around the exhaust ports and valve spring chambers, which encourages a generous flow of cooling air over the vital surfaces of the combustion head.

The cylinder head and barrel of the B.S.A. Gold Star models are of aluminium alloy, with the push rod cover cast integral.





B.S.A. CYCLES LTD. Birmingham, 11

Directors:
Sir Bernard Docker,
K.B.E., J.P.
J. Leek, C.B.E.
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B.S.A. Cycles Ltd.
reserve the right to
alter the designs or
any constructional
details of their
manufactures at any
time without giving
notice.

General Specification

ENGINE. Air cooled with cast iron cylinder barrel and head (aluminium alloy for Gold Star models and aluminium alloy head on D I and side valve models), high tensile steel connecting rod (light alloy rods on A models). Big-end—roller bearing except on A models, which have detachable indium-lead-bronze plain bearings. Main bearings—plain timing side on A 7, A 10 and C models; Ball and/or roller bearings on drive side on all models, and on timing side on remainder of range. Gear driven timing mechanism; tappets on models A 7 and A 10 operated by a single camshaft at rear of engine. Stellite-tipped valves standard on A 7 Star Twin, A 10 and Gold Star models. A 7 and A 10).

LUBRICATION. (Except DI). Dry sump system with separate oil tank under saddle and double gear

pump. Model DI, petroil system.

IGNITION. Coil ignition with car type distributor incorporating automatic advance on C models, Magdyno on B and M models, magneto with automatic advance on A models. Wico-Pacy flywheel magneto-generator on D I or coil ignition with Lucas A.C. generator set (extra) if specified. TRANSMISSION. Three-speed gearbox on D and C

models; four speeds on others and extra on C models; all with positive stop foot gear change; oil bath primary chain drive.

FRAME. Left-hand or right-hand sidecar lugs on M and A models; 8 in. front brake on Gold Star models and model A 10; Rear suspension with quickly detachable rear wheel on Gold Star models and A 7 Star Twin, extra on other B and A models; quickly detachable rear wheel on A models; spring-up stand (rear on M models, central on other models).

EQUIPMENT. Lucas 6-volt 60 watt lighting (ex. 1) D1: see ignition) with separate dynamo on C and A models, magdyno on others; compensated voltage control; sealed beam headlamp; electric horn (extra

on model D I); toolkit; tyre inflator.

FINISH. Pastel green and chromium on DI; Matt silver and chromium tank on CIO and CII; Tank and wheels blue and chromium on CII de Loren and chromium on B3I and B32 Competition. Red and chromium on B33, B34 Competition and A7 (alternative black and chromium on A7). Silver and chromium on M33, Gold Star and Star Twin models. Silver tank and black wheels on M2O and M2I. Black and chromium on A1O. Chromium guards on B32 and B34 Competition models.

EXTRAS

SPRING FRAME on Models D.I. A.7, A.10, B.31, B.33; also B.32 and B.34 with downswept pipes only. Four-speed gearbox on C models, LUCAS A.C. GENERATOR SET with electric horn on Model D.I. SATTERY OPERATED ELECTRIC HORN on Wico-Pacy equipped Model D.I. SPEEDOMETER on Model D.I. CEGSHIELDS on Models D.I. C.10 and C.II. PILLION SEAT OR CARRIER on all Models except D.I. FOLDING PILLION FOOTRESTS on all Models except D.I. ALLOY ENGINE on Models B.32 Chapterition models. COLOUR FINISH: Beige and Chromium finish on Model A.10. Matt Silver and Chromium finish on Models M.20 and M.21.

Competition and Gold Star Models

B.S.A. 350 and 500 c.c. Competition Models

are designed and equipped specifically for the Trials enthusiast. They have upswept exhaust pipe (downswept optional); wide clearance mudguards without valances; lower gear ratios of 7.1, 9.3, 14.5, 21.1, on the 350 model; 5.6, 7.4, 11.6, 16.8 on the 500 model. Both machines have chromium plated mudguards and stays, rear chainguard, chaincase and brake cover plates. A 2-gallon petrol tank is optional. The 350 has green and chromium tank and wheels; the 500 is finished in red and chromium. Spring Frame (with downswept exhaust pipe only) is available at an extra charge.

B.S.A. 350 and 500 c.c. Gold Star Models

are high-performance machines with specially-tuned engine and aluminium cylinder head and barrel. Specification is variable to suit the type of event for which the machine is required. High, medium or low compression ratio can be supplied, with port sizes, cams, valve springs, carburetter, etc., to suit. A close-ratio gearbox is available and variations in engine shaft sprocket can be specified. Lucas magdyno or racing magneto with battery lighting and electric horn, and rev counter in lieu of speedometer are optional items of equipment. Both models have spring frame and 8 in, front brake.

Technical Data — all models

Model					Tyre sizes		Tank Capacities	
		Gear	ratios		Front	Rear	Petrol	Oil
DI	7.0	11.7	22.0		2.75–19	2.75–19	Galls.	Pints
DI Comp.	8.65	14.5	27.1		2.75–19	3.25–19	13	_
C10	6.6	9.8	14.5	\ _	3.00-19	3.00–19	21/2	4
CII	6.6	9.8	14.5	_	3.00–20	3.00–20	2½	4
B31	5.6	7.4	11.5	16.7	3.25–19	3.25–19	3	- 4
B32	7.1	9.3	14.5	21.1	2.75–21	4.00–19	3	4
B32 Gold Star	*5.6	7.4	11.5	16.7	2.75–21	4.00–19	3	5
B33	5.0	6.6	10.3	14.9	3.25-19	3.50–19	3	4
B34	5.6	7.4	11.6	16.8	2.75–21	4.00–19	3	4
B34 Gold Star	*5.0	6.6	10.3	14.9	2.75–21	4.00–19	3	5
M20	5.3	7.0	10.9	15.8	3.25-19	3.25–19	3	5
M21 S/car	5.9	7.8	12.2	17.7	3.25-19	3.50–19	3	5
M33 Solo	4.8	6.3	9.8	14.2	3.25-19	3.50–19	3	5
A7 Solo	5.1	6.2	9.0	13.2	3.25-19	3.50–19	3½	4
A10 (Solo)	4.4	5.4	7.8	11.4	3.25-19	3.50–19	41	4
AlO (Sidecar)	5.2	6.3	9.1	13.3				

^{*} Alternative gear ratios for Trials, Scrambles and Road Racing are available.

BSA BANTAM 125 c.c.



B.S.A. Bantam 125 c.c. Model D 1

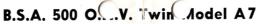
Now firmly established as leader of the lightweights, the B.S.A. Bantam offers really attractive performance with easy handling and amazing economy.



B.S.A. Bantam 125 c.c. Model D1

With Spring Frame and Lucas generator, battery and coil ignition gives the purchaser of the simplest and lightest B.S.A. model the option of luxury motor cycling at moderate extra cost.





now has an entirely redesigned engine incorporating new cylinder head and rocker box, modified crankcase with positive oil supply to camshaft, and forged aluminium alloy connecting rods. The frame also has been modified to incorporate sidecar lugs suitable for left or right-hand sidecar. Spring Frame extra.







The most popular Mol





case



BSA

Now with redesigned engine as Model A7, but with slightly higher compression ratio, the B.S.A. Star Twin offers brilliant performance, whilst the plunger type rear suspension ensures maximum comfort.



The B.S.A. Golden Flash is now firmly established as the leader of the Twins. It combines remarkable performance with extreme flexibility and is the ideal marshine to wither

solo or sidecar riding. Spring Frame, as illustrated, extra.

BSA

250 c.c. S.V. and O.H.V.



B.S.A. 250 S.V. Model C 10

A thoroughly reliable and economical 250 which will meet the requirements of the everyday utility rider.



B.S.A. 250 O.H.V. Model C11 de luxe

The de luxe model illustrated has blue and chromium tank and wheels. Standard model has matt silver and chromium tank and black wheels.

t popular Motor Cycle in the World



B.S.A. Bantam 125 c.c. Model D I

With Spring Frame and Lucas generator, battery and coil ignition gives the purchaser of the simplest and lightest B.S.A. model the option of luxury motor cycling at moderate extra cost.

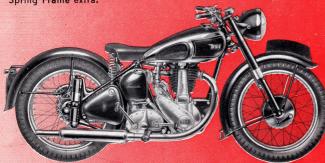


The most popular Mot



B.S.A. 350 O.H.V. Model B31

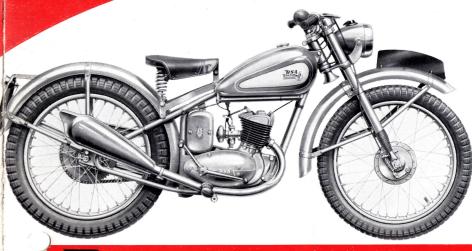
One of the most popular 350's on the road, this B.S.A. model combines a sparkling performance with a high degree of reliability. Spring Frame extra.



B.S.A. 500 O.H.V. Model B33

A sturdy 500 of exceptional value, with a high power-weight ratio which gives outstanding performance with economy. Spring Frame extra.

BSA 350 and 500 O.H.V. for fast Solo riding



Competition and Gold Star Mod



350 c.c. Model B32

alternative lighting equipment is available.

These models have built up an enviable requtation as the result of their successes in Trials and Scramble events in all parts of the world. They are supplied with Lucas magdyno standard, but pring Frame extra (with downswept exhaust pipe only).

500 c.c. Model B34



350 B32 Ga

B.S.A Bant Com Introdu demand petition standin everywl release roller b swept e larger

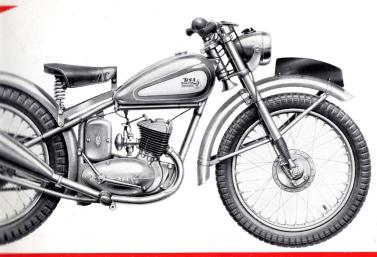
gear fo

The specification of these high-pe with cams, gears and compression For road racing, foot gear change the box modified to give normal mo

S.A. 250 O.H.V. Model C 11 de luxe

The de luxe model illustrated has blue and chromium tank and wheels. Standard model has matt silver and chromium tank and black wheels

t popular Motor Cycle in the World



B.S.A. Bantam 125 c.c. Competition Model

Introduced to meet a popular demand, this lightweight competition model has achieved outstanding success in sporting events everywhere. It has complession release valve in cylinder head, roller bearing to front wheel, upswept exhaust, unvalanced cuards, larger rear tyre, adjustable footnests, folding kick-start and larger rear wheel sprocket giving lower gear for trials.



500 S.V. Model M 20. 600 S.V. Model M 21

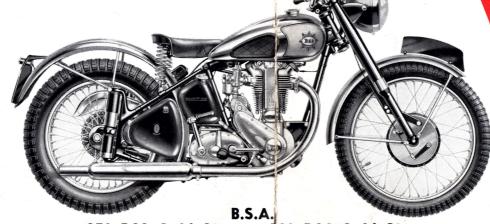
Two machines which are equally reliable as solo or heavy-duty sidecar models.

354 Competition and Gold Star Models



Model B34

of their successes in Trials and th Lucas magdyno standard, but with downswept exhaust pipe only).



350 B32 Gold Star

500 B34 Gold Star

The specification of these high-performance models is extremely versatile. They can be supplied with cams, gears and compression ratios to suit whichever type of sporting event the buyer favours. For road racing, foot gear change pedal can be fitted in rearward position, with mechanism inside the box modified to give normal movement.



B.S.A. 500 O.H.V. Model M33

A lively robust machine capable of maintaining high touring speeds either solo or with sidecar.

BSA 500 and 600 c.c.

for Solo or Sidecar work





